

# Quality and properties

- High-grade acrylic quality
- Excellent adhesion
- Good flow, smooth surface
- Excellent gloss stability
- Hard surface, good elasticity
- Quick-drying
- Light-proof, UV-proof (non-yellowing)
- Resistant to weathering, dirt-repellent
- Scratch-, shock- and impact-resistant
- After curing resistant to water, diluted acids and bases
- Limited fuel-resistant

## Physical and chemical data

- **Basis of the binder:** Acrylic copolymers
- **Colour:** colourless
- **Smell:** solvent
- **Degree of gloss** (at measurement angle 60° acc. to DIN 67530):  
glossy: 80-90 gloss units
- **Efficiency:**  
Depending on consistence and color of the ground:  
400 ml are sufficient for approx. 1.0 - 1.5 m<sup>2</sup>  
600 ml are sufficient for approx. 1.5 -2.3 m<sup>2</sup>
- **Drying time (at 20°C, 50% relative air humidity):**  
Dust-dry: after approx. 10 minutes  
Dry to touch: after approx. 50 minutes  
Cured/can be polished after approx. 24 hours  
The drying time depends on surrounding temperature, air humidity and thickness of the applied coat.
- **Temperature-resistant:** up to 80°C
- **Storage stability:**  
Aerosols: 10 years if appropriate storage provided (=10°-25°C, relative air humidity of max. 60%)
- **Size:** aerosol cans with maximum nominal volume 400 ml resp. 600 ml

## Environment and labelling

**Environmentally sound:** The products of MOTIP DUPLI are 100% free of heavy metals. The caps and packagings are made of recyclable material.

**Disposal:** Only the completely emptied cans should be put into the recycling skip or appropriate container for reclaimable refuse. Cans which are not empty should be disposed off as "special refuse".

**Marking/Labelling:** All products made by MOTIP DUPLI comply with the actual labelling

regulations according to Preparation Guideline 1999/45/EG. All aerosols correspond to TRGS 200 and TRG 300 as well as to aerosol guideline 75/324/EWG in the actually valid version.

## Using instructions

The most DUPLI-COLOR spray paints have a so-called no-spray ring or a tamper-proof cap. This is to avoid unauthorized use. Please see the corresponding advises on the cap or on the label.

**Before use, carefully read and observe the warning texts on the label!**

### Application

- The previous paint coat has to dry for at least 30 minutes (observe the instructions on the Metalleffect Spray can).
- Before use, shake the clear lacquer can for 3 minutes.
- Spray from a distance of 25 cm several thin coats.
- Remove spray dust after 24 hours drying time with presto Polishing Paste
- Do not spray over surfaces which are painted with synthetic resin lacquer!

## Tips for spray painting

Protect the object and the surrounding area from spray mist. When painting small areas it is recommended that a piece of card is used as a mask, with a hole cut in it slightly larger than the area to be sprayed. The mask should be held 1 to 2 cm from the surface. With this method, the mainly part of the spray mist is brought under control. It recommends to mask parts not to be lacquered, to protect the surrounding against the spray mist.

The aerosol can should have room temperature.

Temperature should range between +10°C and +25°C, max. air humidity 60 %.

Store in a dry place. Protect from direct sunlight and other sources of heat. Use only during dry weather, in places protected from the wind, and in well-ventilated rooms. Follow the warning texts on the labels!

## Order information

Color	Product	Bundle	Art.No.
*	Cars Klarlack 600	600 ml	693830
*	Cars Rallye-Klarlack 400	400 ml	385858
*	Cars Rallye-Klarlack matt 400	400 ml	720352

[printing preview/further products](#)

*\* no color identification possible*

*The presentation of colors may deviate from the original color.*

*For printing of the order information please press "**printing preview/further products**".*

## Examples for use



## Disclaimer of liability

This application-technological information is given to the best of our knowledge. The notes mentioned herein are, however, non-binding and do not exempt you from own tests to see whether the products supplied by us are suitable for your special application. The use and processing is beyond our control and therefore exclusively in the responsibility of the user. MOTIP DUPLI is let off the liability, unless the liability-based incident is caused by a fault incurred to MOTIP DUPLI.

For any further technical questions call our hotline +49 (0) 62 66 75-266 from Monday to Thursday from 8h a.m. to 5 h p.m. or on Friday until 12 h p.m.

As of December 1, 2009

This release replaces all eventually earlier issued versions.